

DAFTAR TABEL

Tabel 1.1 Data <i>Downtime</i> Bulan Februari 2018	I-3
Tabel 1.2 Data <i>Downtime</i> Bulan Maret 2018	I-4
Tabel 2.1 <i>Losses</i> dalam TPM	I-12
Tabel 2.2 Perkembangan TPM	I-15
Tabel 2.3 Hubungan <i>Six Big Losses</i> dengan OEE	I-18
Tabel 2.4 Nilai Ideal OEE	I-20
Tabel 2.5 Skala Penilaian Faktor <i>Severity</i>	I-28
Tabel 2.6 Skala Penilaian Faktor <i>Occurance</i>	II-30
Tabel 2.7 Skala Penilaian Faktor <i>Detection</i>	II-31
Tabel 4.1 Visi dan Misi Perusahaan	IV-2
Tabel 4.2 Waktu Kerja <i>Office Working</i>	IV-4
Tabel 4.3 Waktu Kerja <i>Plant Shift</i>	IV-4
Tabel 4.4 Spesifikasi Produk PT.KKM	IV-6
Tabel 4.5 Spesifikasi Bahan Baku	IV-7
Tabel 4.6 <i>Availability Ratio</i>	IV-24
Tabel 4.7 <i>Performance Ratio</i>	IV-26
Tabel 4.8 <i>Quality Ratio</i>	IV-27
Tabel 4.9 <i>Overall Equipment Effectiveness</i>	IV-28
Tabel 4.10 <i>Performance Losses</i> Mesin <i>Corrugator</i> Bulan Februari	IV-30
Tabel 4.11 <i>Downtime Corrugator</i> Bulan Februari	IV-31
Tabel 4.12 <i>Waiting Time</i> Kertas Putus Bulan Februari 2018	IV-33

Tabel 4.13 <i>Performance Losses</i> Mesin <i>Corrugator</i> Bulan Maret	IV-44
Tabel 4.14 <i>Downtime</i> Mesin <i>Corrugator</i> Bulan Maret 2018	IV-45
Tabel 4.15 <i>Breakdown</i> Mesin Rusak Bulan Maret 2018	IV-47
Tabel 4.16 <i>Quality Matriks</i> Kertas Putus C <i>Flute</i>	IV-58
Tabel 4.17 <i>Quality Matriks</i> Kertas Putus B <i>Flute</i>	IV-59
Tabel 4.18 <i>Quality Matriks Breakdown Timing Belt</i>	IV-60
Tabel 4.19 <i>Quality Matriks Breakdown Computer Sliter</i>	IV-61